

Posted At: Friday, May 28, 1999 6:50 AM
Conversation: NAVSAFECEN AFLOAT SAFETY ADVISORY 7-99, WELDING CURTAINS
Posted To: 28 MAY 99 FRI

Subject: NAVSAFECEN AFLOAT SAFETY ADVISORY 7-99, WELDING CURTAINS
RATUZYUW RUCOMCA0263 1472004-UUUU--RUCOFAZ.

ZNR UUUUU ZUI RUCOPAW0173 1471930

R 271930Z MAY 99 PSN 112173K15

FM COMNAVSAFECEN NORFOLK VA//30/30A/35//

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BT

UNCLAS //N05100//

MSGID/GENADMIN/COMNAVSAFECEN/35-071/MAY//

SUBJ/NAVSAFECEN AFLOAT SAFETY ADVISORY 7-99, WELDING
CURTAINS//

REF/A/LTR/COMNAVSAFECEN/0933/19MAY97/NOTAL//

REF/B/DOC/COMNAVSEASYSCOM27JUL87//

REF/C/GENADMIN/COMNAVSEASYSCOM/080300ZDEC98//

REF/D/GENADMIN/COMNAVSEASYSCOM/190321ZMAY99//

REF/E/GENADMIN/COMNAVSAFECEN/212030ZMAY99//

NARR/REF A IS SAFEREC 9700010. REF B IS MILITARY SPECIFICATION
MIL-C-24576 (SH) DTD 27 JULY 1987. REFS C AND D ARE FOLLOW-UP
MESSAGES ON SAFETY RECOMMENDATION NUMBER 9700010. REF E IS
NAVSAFECEN AFLOAT SAFETY ADVISORY 6-99.//

POC/D. R. CERDA/CWO3/DSN: 564-3520/X7117/NAVSAFECEN 35/(757)

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444-3520/X7117/E-MAIL: DCERDA(AT)SAFECEN.NAVY.MIL//

RMKS/1. WE SUBMITTED REF A AFTER DETERMINING SHIP WELDING
CURTAINS DO NOT MEET THE CLOTH REQUIREMENTS OF REF B AS
NOTED DURING SAFETY SURVEYS AND INSURV INSPECTIONS.

2. COMNAVSEASYCOM LTR 5100 SER 03L/123 OF 22 APR 99 (NOTAL)
REQUESTED DEFENSE SUPPLY CENTER, PHILADELPHIA TO REPLACE THE
TYPE III CLOTH REQUIREMENT OF PARAGRAPH 6.1.2 OF REF B WITH
"TYPE I CLASS 1 CLOTH WITH A NONCOMBUSTIBLE BLACK COATING
SHALL BE USED FOR WELDING CURTAINS." IT FURTHER REQUESTS AN
ADVANCE CHANGE NOTICE BE RELEASED PROMPTLY.

3. WELDING CURTAINS DO NOT COME PRE-MADE. THEY MUST BE
CUSTOM FABRICATED. TO DETERMINE HOW YOUR INDIVIDUAL WELDING
CURTAINS SHOULD BE MADE:

A. DETERMINE THE LENGTH AND WIDTH OF THE WELDING
CURTAIN REQUIRED TO BLOCK THE ULTRAVIOLET, INFRARED AND
VISIBLE RAYS GENERATED BY THE WORK OPERATION WITHIN THE WELD
BOTH AREA. THE SIZE OF THE WELDING CURTAIN SHOULD BE ONE TO
TWO FEET LARGER THAN THE AREA IT WILL COVER.

B. INCLUDE A TWO-INCH HEM ON ALL FOUR EDGES TO KEEP THE
CURTAIN FROM BECOMING FRAYED.

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C. HAVE GROMMETS WITH A HALF-INCH INSIDE DIAMETER
ATTACHED SIX INCHES APART, END TO END AT THE TOP OF THE
WELDING CURTAIN TO HANG AND SUPPORT THE WEIGHT OF THE
WELDING CURTAIN. BEGIN THE INSTALLATION OF GROMMETS TWO
INCHES FROM THE TOP EDGE OF THE WELDING CURTAIN.

D. SHIPS FORCE OR AN OUTSIDE SOURCE WILL HAVE TO
MANUFACTURE A CURTAIN ROD AND HOOKS AROUND THE WELD BOOTH

AREA TO HANG AND SUPPORT THE WEIGHT OF THE WELDING CURTAIN. THE CURTAIN ROD AND HOOKS MUST BE STRONG ENOUGH TO SUPPORT THE WEIGHT OF THE WELDING CURTAIN.

4. WHEN ORDERING THE WELDING CURTAIN, BE SPECIFIC. REQUEST IT BE MADE OF BLACK PIGMENTED UC-100-96HS (REFRASIL CLOTH ONLY). THIS MATERIAL MEETS NAVSEA REQUIREMENTS. (BLACK PIGMENTED IS THE ONLY AUTHORIZED COLOR FOR SHIPBOARD USE.) PROVIDE THE SUPPLIER WITH INFORMATION IN PARA 3. THE FOLLOWING SUPPLIERS CAN CUSTOM FABRICATE WELDING CURTAINS (WITH GROMMETS, HEM, AND THE PROPER CLOTH) TO MEET THE REQUIREMENTS OF REFS C AND D:

MID-MOUNTAIN MATERIALS	GASPRO LTD.
7600 FIFTH AVE SOUTH	2305 KAMEHAME HWY
PAGE 04 RUCOMCA0263 UNCLAS	
SEATTLE, WA 98108	HONOLULU, HI 9619
(206) 762-7600	(808) 842-2122
FAX (206) 762-7694	FAX 842-2131
POC JAY ENGELBRECHT	POC GEORGE MAULIOLA
THERMOSTIC INDUSTRIES	C.E. THURSTON & SONS
1364 FIFTEETH STREET	4850 BROOKSIDE COURT
LOS ANGELES, CA 90021	NORFOLK, VA 23501
(213) 749-4779	(757) 855-7700
FAX (213) 749-2646	FAX (757) 855-1214
POC ALAN GOLDMAN	POC SHERRY PEAGANS
C. E THURSTON	THORPE PRODUCTS CO.
1501 PIEDMONT HWY	1517 EDWARD AVE
(864) 299-1770	(504) 647-9682
FAX (864) 299-5241	FAX (504) 647-3694
POC T.D. NORMAN	POC DEBBY PITTMAN

CHAMBERLIN RUBBER CO.
3333 BRIGHTON-HENRIETTA ROAD
TOWNLINE ROAD
ROCHESTER, NEW YORK 1492
(716) 427-7780 OR 427-7786 X20
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FAX (716) 427-2429
POC PHYLLIS GRONWALL

5. IF YOU HAVE UNAUTHORIZED WELDING CURTAINS, IDENTIFY THE DEFICIENCY IN YOUR CURRENT SHIPS MAINTENANCE PROJECT AND INITIATE CORRECTIVE MEASURE. VINYL CURTAINS ARE BETTER THAN NONE AT ALL.

6. REF E IS THE LAST AFLOAT SAFETY ADVISORY, DEFECTIVE OBA CANISTERS.//

BT

#0263

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